

Operating Instructions **tico 735** - Rate Meter

Introduction

Your Hengstler **tico 735** Rate Meter is one model in a family of 1/8 DIN units which offers breakthrough display technology as well as easy-to-program single-line parameters.

Designed to provide instant visual feedback regarding an application's key input value, the **tico 735** not only has a 18 mm high LED display, but also the ability to change display colour based on process status (programmable parameter in Operation Mode). Easy programming is made possible via a help function and a secondary legend display.

This manual will guide you through the installation and wiring of your **tico 735** unit with information on proper panel mounting and rear terminal layout and wiring instructions. In addition, the instrument's operation and programming modes are thoroughly explained. The operation mode provides day to day operation and allows editing of preset values. The Program Mode enables the configuration of various parameters prior to initial operation. These parameters include those for basic configuration as well as other settable features which will enhance the functionality and usability of the device.

This manual also provides information on the **tico 735** Rate Meter's alarms, transistor, relay, and linear outputs, product specifications and ordering information.



Features

- Awesome 18 mm high digit LED display
- Programmable colour change display based on an event
- Programmable help function and secondary legend display
- Display configurable for update time, min., number pf pulses, and forced zero time
- Optional linear output relative to rate
- Choice of NPN or PNP primary input
- Filter speed settable 20 Hz, 200 Hz, or 10 kHz
- Standard outputs: 2 NPN transistors & 1 relay (optional 2nd relay)
- Optional RS-485 plug in card

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Safety Instructions



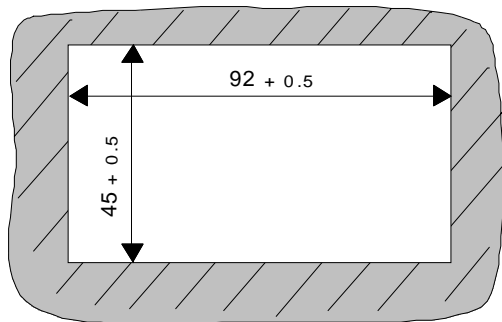
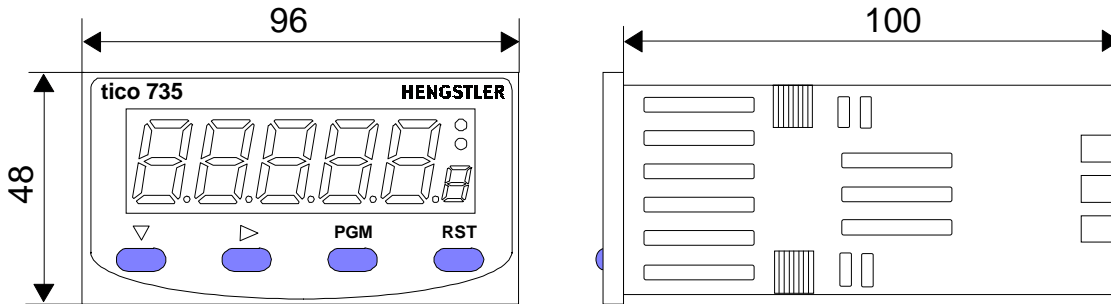
This symbol indicates passages in the text which you have to pay special attention to so as to guarantee proper use and preclude any risk.

- The range of applications for this product are industrial processes and controls, where the overvoltages applied to the product at the connection terminals are limited to values of the overvoltage category II.
- This device is made and tested according to the valid standards of technics and has left the factory in a perfect safety state. To keep this state and secure operation without danger, the user has to observe the safety and warning hints, contained in this operation manual.
- Assembling and mounting of electrical devices are restricted to be done by skilled electricians! Skilled electrician is, who can judge the tasks deputed to him and foresee possible dangers, due to his special education, knowledge and experience and consciousness of the pertinent standards.
- Mount devices are only allowed to be operated when mounted.
- Finger protection at connection part of mount devices is to be secured when mounting!
- While mounting the device, it must be secured that the requirements, which are asked for the device in the pertaining standards for safety, are not affected in a negative way, so reducing the safety of this mount device.
- Mounting and assembling of device needs observation of the specifications of the local Energy Suppliers.
- Before switching on, make sure that the power and control voltages are not exceeding the values in accordance with the technical data.
- If it is to be assumed that operation without danger is not further possible, the device must be put out of operation and secured from unintentional operation! It must be assumed that an operation without danger is not further possible,
if the device shows damage
if the device stops functioning
after a longer stocking period under unfavourable conditions
after heavy strain during transportation.
- If by a failure or a malfunction of the device, endangering of men or animals or damaging of facilities are possible, this must be avoided by additional safety measures (end switches, protection devices and etc.).
- Before opening any cover, the device must be switched voltagefree.
- Hengstler Counters are intended for industrial applications.
- The mounting environment and nearby cabling have an important influence on the EMC (noise radiation and noise immunity) of the counter. When putting into operation, the EMC of the whole installation (unit) has to be secured. In particular, the relay outputs are to be protected from high noise radiation by suitable wiring.

Installation

Panel mounting

The instrument can be mounted in a panel with a thickness of up to 12 mm. The cutout should be made based on the recommended panel opening illustrated in the drawing below.



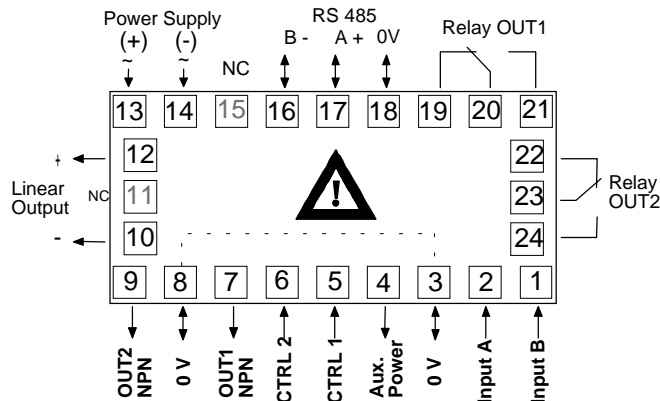
Panel Cutout


Insert the unit in the panel through the cutout. Ensure that the panel gasket is not distorted and the instrument is positioned squarely against the panel. Slide the mounting clamp into place on the instrument and push it forward until it is firmly in contact with the rear face of the mounting panel and the tabs on the bracket arm are seated in the mounting grooves on the side of the unit.

The electronic components of the instrument can be removed from the housing after installation without disconnecting the wiring. To remove the components, grip the side edges of the panel and pull the instrument forward. Take note of orientation of the unit for subsequent replacement in the housing.

Wiring

Rear Terminal Connections



 **Danger! Hazardous voltage!**

Count Inputs

Terminal #2 is the connection for input A, which is programmable to be the primary rate channel. Terminal #1 is the secondary input to get the ratio of A/B. The common connection for both input A and input B is terminal #3.

Control/Digital Inputs

A contact closure or NPN signal can be used to activate preconfigured functionality. Terminal #5 is used for a display hold function, while terminal #6 is a security function, that when active, will prohibit entry into Program Mode. Terminal #8 serves as the common for both of these inputs.

Auxiliary Power Output

A 12 VDC for powering external sensors and encoders up to 125 mA can be accessed by connecting the positive supply side of the sensor to Terminal #4 and the negative side to Terminal #8.

Linear Output

An option board may be installed that provides a 10 bit linear output signal relative to the Rate value. Terminal #12 is the positive side of the connection, and Terminal #10 is the negative side. The default range of the input is 4-20mA but can be changed via the front panel to 0-20 mA, 0-10 VDC, 0-5 VDC, 2-10 VDC or 1-5 VDC.



Power Supply Input

For an AC powered unit, terminal #13 serves as the line or hot side connection for AC powered units and as the positive side for DC powered units. The neutral side for AC powered units and the negative side for DC powered units are connected to terminal #14.

Transistor Outputs

Your unit comes standard with 2 NPN outputs which are activated by each of the alarms. Transistor Output 1, which is tied to the High Alarm Value, is on Terminal #7. Transistor Output 2, which is tied to the Low Alarm Value, is on Terminal #9. Terminal #8 serves as the common connection for both transistor outputs.

Relay Outputs

Your unit comes standard with a relay output which is tied to the High Alarm Value. Terminal #19 is NC, Terminal #20 is common, and Terminal #21 is NO. A second relay output tied to the Low Alarm Value can be added as an option at the time of order or later installed in the field. Terminal #22 is NC, Terminal #23 is common and Terminal #24 is NO.

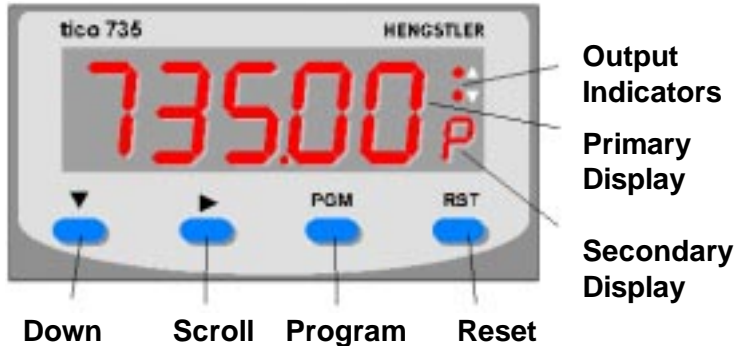
Serial Communication

An RS-485 communication board, utilizing ASCII protocol, can be installed as an option. Terminals #16 and #17 serve as the B and A connections respectively, while terminal #18 is connected as the common.






Terminals 11 & 15 are not used and must not be connected.

Operation

Front Panel



Key functions

Key	Function
Down 	In <i>Operation Mode</i> : Used in edit operation to decrement the digit highlighted by the scroll key In <i>Program Mode</i> : Used in edit operation to decrement the digit highlighted by the scroll key, if the setting is a numerical value, or present the next in the series of choices for that parameter
Scroll 	In <i>All Modes</i> : Moves the unit into Edit Operation, which is indicated by the left most digit flashing. Successive presses of the key are used to move to the digit to be edited. Wrap around will occur from least significant digit to most significant digit.
Program 	In <i>Operation Mode</i> : Used to move between the rate value display, process time display & the alarms and to enter an edited alarm value. Holding the key down for 3 seconds will cause the unit to enter Program Mode. In <i>Program Mode</i> : Used to move from one parameter to the next and enter the edited parameter values. Holding the key down for 3 seconds will cause the unit to return to Operation Mode.
Reset 	In <i>All Modes</i> : No function
Down & Scroll 	In <i>All Modes</i> : Will abort an Edit Operation and return the alarm/parameter to its previous value.

Display functions

Display	Function
Primary	In <i>Operation Mode</i> : Default display is the rate value. Can be scrolled using the program key to display the Process Time and the alarm values. If the „Help“ function is enabled, this display will first show the parameter description for 3 seconds (see page 5 for example). In <i>Program Mode</i> : Displays the value or selection for the current parameter. If the „Help“ function is enabled, this display will first show the parameter description for 3 seconds (see page 6 for example).
Secondary	In <i>Operation Mode</i> : Indicates alphabetically which parameter is being viewed on the primary display. In <i>Program Mode</i> : Provides a 1 digit alpha or numeric character to indicate which parameter value is being shown on the primary display.
Output indicators	▲ illuminates when the High Alarm Value is reached (OUT1) ▼ illuminates when the Low Alarm Value is reached (OUT2)

Operation Mode

Changing a Preset value (example)

Default display is the rate value.



Pressing the Program Key will cause the display description to appear on the main display.* If there is no key activity for 3 seconds, the primary display will switch back to the rate value.



Continued pressing of the Program Key will scroll through the Parameters. (see parameter sequence below.) The full parameter description will appear on the main display.*



To change a parameter value, press the Scroll Key. If there was no key activity for 3 seconds, the Preset value will appear (one digit description shown on secondary display); however, press the Scroll Key in order to edit. The unit will now be in Edit Operation as signified by the most significant digit flashing.**



Use the Scroll Key to move from left to right and highlight the digit that needs to be changed. Wrap around will occur from the least significant to the most significant digit.



Use the Down Key to decrement the digit until the desired value appears. The display will wrap around from 0 to 9.



After the desired digits have been changed, press the Program Key to enter the new value. The new value will appear on the main display without any flashing digits. Press the Program Key again and the parameter description will appear on the main display.

* Parameter descriptions will not appear on the primary display if the „Help“ function has been disabled

** Edit Operation cannot be accessed if the Preset Lock has been enabled in Program Mode

Display Parameter Sequence

Rate Value

Function: Displays present rate value.

Display Range: 0 to 99999



High Alarm Value

Function: Defines the Rate value at or above which Alarm 1 will activate.

Adjustment Range: 0 to 99999

Default Value: 1000



Process Time

Function: Displays present process time. This value is shown when the program parameter „Rate Mode“ is set for 1/A.

Display Range: 0 to 99999



Low Alarm Value

Function: Defines the rate value at or below which Alarm 2 will activate.

Adjustment Range: 0 to 99999

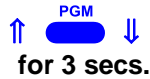
Default Value: 10

Program Mode

Entering Program Mode and basic operation

The Program Mode can be **accessed** from the Operation Mode by holding the Program Key for 3 seconds.

23456



The Program Mode can be **exited** by holding the Program Key for 3 seconds or remove power from the unit and repower it.

After 90 seconds of key inactivity the unit returns to Operation Mode automatically.

The name of the first parameter will appear on the primary display.*

CAL dP

3 secs. or



Edit Operation

0.0000 c

Successive presses of the Program Key will scroll the display through the remaining parameters in the Program Mode. To **exit** Program Mode, hold the Program Key for 3 seconds.

CAL



Pressing the Scroll Key or no key activity for 3 seconds will display the value for that parameter. The secondary display will indicate the one-digit identifier for the parameter. The digit in the secondary display will flash to indicate the unit is in Program Mode. If the Scroll Key was pressed (instead of waiting 3 seconds), the unit is in Edit Operation, as indicated by the MSD flashing. If there had been no key activity for 3 seconds, press the scroll key to enter Edit Operation (MSD flashing). Use the scroll and edit keys to change the value as in Operation Mode, described on page 5. Press the Program Key to enter any changes.

* Parameter names will not appear on the main display if the „Help“ function has been disabled in Program Mode

Program Parameter Sequence

CALdP c



Calibration Factor Decimal Point

Function: Sets the decimal point position for the calibration factor display.
Adjustment Range: 0 to 0.0000
Default Value: 0.0

CAL c



Calibration Factor

Function: Used to scale the input into engineering units by multiplying this value by the input frequency. The display is always based on Hz (or second for process time display).
Adjustment Range: 0.0001 to 9.9999
Default Value: 1.0000

dEc Pd



Decimal Position

Function: Set the decimal point position for the count and preset displays. The setting of the decimal point merely switches the display dot and has no influence on the calibration calculation.
Adjustment Range: 0 to 0.0000
Default Value: 0

Rate

Rate Mode

Function: Defines how the input pulses will be applied to the rate value. Note: the display value is always based on Hz or seconds.

Adjustment Range:

A

A_B

At

A: Displays the frequency of the A channel.

A_B: Input rate on the A channel is divided by input rate of the B channel and the ratio is then displayed.

A Time: Displays the frequency of Input A as an inverse speed which, for example, can indicate travel time through a conveyerized oven

Default Value: A

PGM

Input

Input Type

Function: Programs the unit to match the electrical characteristics of the input signal

Adjustment Range:

Sin

Src

MAG

Default Value: Source

Sinking: The unit will accept a NPN or dry contact which sinks voltage to common

Source: The unit will accept a PNP input which sources voltage

Magnetic: The unit will accept a magnetic input from 0.5 to 30V peak

PGM

SPEED

Filter Speed

Function: Enables the debounce filter of the meter to properly match the application. Note: the sum of both input frequencies should not exceed 10 kHz.

Adjustment Range:

20

200

10000

Default Value: 10000

20: The unit will accept up to 20 pulses per second. Generally used with contact inputs to eliminate false counts caused by contact bounce

200: The unit will accept up to 200 pulses per second. Generally used for higher speed contact inputs or to filter noise on electronic signals in low speed applications

10,000: The unit will accept up to 10,000 pulses per second. Generally used with high speed electronic inputs and encoders

PGM

UPdAt

Display Update Time

Function: Sets the amount of time between display updates

Adjustment Range:

0.1

0.25

0.5

1 to 10

0.1 sec.

0.25 sec.

0.5 sec.

1 to 10 sec.

Default Value: 1

PGM

0 t, 0

Display to Zero Time

Function: Sets the amount of time after no pulses are received, when the display will show zero.

Adjustment Range:

0.1

0.25

0.5

1 to 10

0.1 sec.

0.25 sec.

0.5 sec.

1 to 10 sec.

Default Value: 1

PGM

PULS P



Minimum Pulses

Function: Sets the minimum number of pulses to be received within the Display Update Time before the display will update the rate value. Note: Display Update Time and Minimum Pulses must be realized before the display will update.

Adjustment Range: 1 to 99

Default Value: 10

Stirt S



Startup Suppression

Function: Determines the delay period that will occur after power-up before alarm operation is possible.

Adjustment Range: 0 to 99

Default Value: 0

rt Ent



Retransmission Enable/Select

Function: Determines whether a voltage/current is an output, and if so, which range. A jumper on the output module determines whether it outputs current or voltage.

Adjustment Range:

none t

None

Default Value: None

0-5u t
1-5u t

0-5 or 1-5 Volts

0-10u t
2-10u t

0-10 or 2-10 Volts

0-20A t
4-20A t

0-20 mA, 4-20mA

rt LoL



Retransmission Scale Minimum (Appears only if a current/voltage is selected)

Function: Defines the lower end of the linear scale for the retransmission output by defining the value equated to the minimum output signal.

Adjustment Range: 0 to 99999

Default Value: 0

rt HiY



Retransmission Scale Maximum (Appears only if a current/voltage is selected)

Function: Defines the upper end of the linear scale for the retransmission output by defining the value equated to the maximum output signal.

Adjustment Range: 0 to 99999

Default Value: 100

Comms c



Serial Communication enabled (Appears only if communication board is installed and activated)

Function: Activates the RS-485 communication option board.

Adjustment Range:

none c

None: no communication board installed

Fitted c

Fitted: A communication board is installed in the unit

Default Value: If ordered from the factory with the RS-485 board, the default will be „Fitted“. If the board is installed in the field, this parameter will need to be changed from its default of „none“.

Addr A



Communication Address

(Appears only if communication board is installed and activated)

Function: Defines the unique communication address of the counter

Adjustment Range: 1 to 99

Default Value: 1

bAud b

Baud Rate

(Appears only if communication board is installed and activated)

Function: Selects the serial communication speed

Adjustment Range:

1200 b

1200 BPS

2400 b

2400 BPS

4800 b

Default: 4800 BPS

9600 b

9600 BPS

PGM



Color o

Display Colour Change

Function: Defines the colour of the display for prior to and after an alarm value has been reached.

Adjustment Range:

rEd o

Red: The display will always be red

GrEEen o

Green: The display will always be green

Gr_rd o

Green to Red: The display will be green prior to the alarm value being reached. It will turn red after the Alarm has been reached

rd_Gn o

Red to Green: The display will be red prior to the alarm value being reached. It will turn green after the Alarm has been reached

Default Value:

Green to red

PGM



Lock P

Preset Lock

Function: Determines whether the Alarm Values changes via the front panel are locked out.

Adjustment Range:

En P

Locking Enable. Alarm values are read only.

dIS P

Locking Disabled. Alarm values can be viewed and changed.

Default Value:

Locking Disable

PGM



HELP h

Help Prompt

Function: Determines whether the multi-character parameter name will appear on the main display for 3 seconds prior to the parameter value appearing.

Adjustment Range:

HLP Y h

Help-Yes: Multi character parameter descriptions will appear on the primary display. The value associated with that parameter will appear by pressing the scroll key or waiting for 3 seconds

HLP N h

Help-No: Only the parameter values will appear on the primary display. The parameter can be identified by a single digit in the secondary display

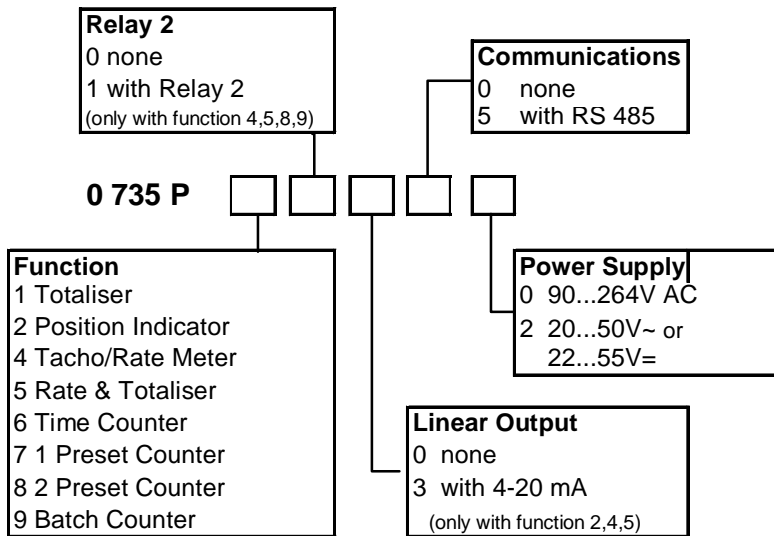
Default Value:

Help Yes

Technical Data

Display and Keyboard	Primary Display	Red/Green, 7 segment LED, 5 digits, height 18.5 mm
	Secondary Display	Red/Green, single digit 7 segment LED, height 7 mm
	Annunciators	2 red LEDs for OUT1 and OUT2
	Keyboard	4 rubber keys for programming and manual reset
Physical	Dimensions	DIN 48 mm x 96 mm, 110 mm total depth
	Mounting	Front panel mounting (mounting bracket supplied)
	Panel Cutout	45+0.5 mm x 92+0.5 mm, panel thickness max 12 mm
	Construction	Front carrier with circuit boards can be pulled out
	Terminals	Screw Type - combination head
Environmental	Power Supply	90 - 264 VAC 50/60 Hz (electrically separated from all inputs and outputs) or 20 to 50 VAC / 22 to 55 VDC
	Power Consumption	4 Watts
	Temperature	Operation: 0°C to +55°C (32°F to 131°F) Storage: -20°C to +80°C (-4°F to 176°F)
	Relative Humidity	20 % to 90 %, non-condensing
Approvals	Ratings	Frontpanel IP 66
	EMC Susceptibility	Complies with EN 50082-1/92-95
	EMC Emissions	Complies with EN 50081-1/92, -2/94
	Safety	DIN EN 61010 part 1; according to protection class II
	General	Overvoltage category II, Contamination level 2 UL, CUL
Count Inputs A and B	Active Edge	NPN or PNP or Magnetic programmable; capable of TTL; 30 VDC max
	when PNP	High ≥ 3.0 V, Low < 2.0 V or open; 10 kOhm to 0V
	when NPN	High ≥ 3.0 V or open, Low < 2.0 V; 4.7 kOhm to V+
	when Magnetic	Capacitive input 0.5 to 30 V peak
	Count Frequency	20 Hz, 200 Hz or 10 kHz programmable
Control Inputs	CTRL1 (Hold)	NPN; High ≥ 3.0 V or open, Low < 2.0 V; 4,7 kOhm to V+ level sensitive; 25 ms min., max 30 VDC
	CTRL2 (Security Lockout)	NPN; High ≥ 3.0 V or open, Low < 2.0 V; 4,7 kOhm to V+; level sensitive; 25 ms min.; max 30 VDC
Outputs	OUT1 NPN, OUT2 NPN	Open Collector; 30 VDC max; 100 mA max; response time $< 75 \mu\text{s}$ at $< 2 \mu\text{s}$ cyclical accuracy
	OUT1 Relay, OUT2 Relay (optional)	Changeover (Form C); 240 VAC / 3A or 115 VAC / 5A; pull-in time approx. 8 ms
	Sensor Power Supply	12 (unregulated VDC), 125 mA max; ripple < 0.5 V
Linear Output Option	Isolation	Optically isolated; 250 VAC / 400 VDC against all other inputs and outputs.
	Output Range	0-20 mA, 4-20 mA, 0-5 V, 1-5 V, 0-10 V, 2-10 V
	Accuracy	± 0.25 % (mA at 250 Ohm, V at 2kOhm); Linear Deviation ± 0.5 %
	Resolution	8 Bit after 250 ms (10 Bit after 1000 ms typically)
	Updating	approx. 4 updates per second
RS-485 Option	Type	RS485, serial asynchronous, Open ASCII, Master-Slave, up to 99 zones
	Parameters	9600...1200 Bd, 1 start, 7 data, 1 stop, even parity

Ordering Information

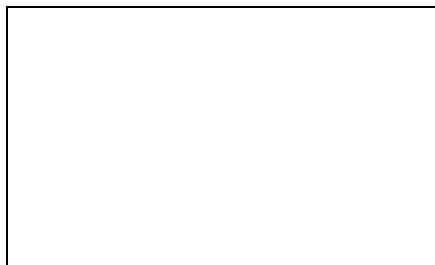


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HENGSTLER

Hengstler GmbH
Postfach 11 51
D-78550 Aldingen
Germany
Tel. +49-7424-89 539
Fax +49-7424-89 470



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